

Work Order ID 159260 - 2

Monday, April 10, 2017 11:26:43 AM

159260

Page 1

Item ID: D3394-3

Revision ID:

Item Name: Lug

Start Date: 4/10/2017 Start Qty: 24.00

Required Date: 4/20/2017 Req'd Qty: 24.00

Reference: SCHEDULED/U

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

N900040100

Setup Start *NS1*

Stop *NS2*

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3394 DEO	Rev B
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101

0.00

101

Purchasing

Purchasing

Memo
issue po

35908

0.00

U 17.04.10

105

Receive & Inspect for Damage & Mat'l Certs

0.00

105

Packaging

Packaging

Memo

0.00

24x 8017-4-17

106

Chemical Conversion Coat per QSI005 4.1

0.00

106

HandFinish

Hand Finishing

Memo

0.00

24

JAS
38
9-89

APR 20 2017

(x24)
BEB

2017/04/26
BEB

Work Order ID 159260

159260

Page 2

Monday, April 10, 2017 11:26:43 AM

Item ID: D3394-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lug
 Start Date: 4/10/2017 Start Qty: 24.00 ***24*** Cust Item ID:
 Required Date: 4/20/2017 Req'd Qty: 24.00 ***24*** Customer:
 Reference: SCHEDULED/U

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
107	Spray Painting per QSI005 4.2	0.00				12			DAS 41 9-89 APR 30 2017
107									
SprayPaint	Memo	0.00							
Spray Painting	prime B 136082								
	spray paint Delfleet blue B 137281								
	clear delfleet blue B 137399								
110	Identify as per dwg & Stock Location: LG	0.00							DAS 41 9-89 MAY 02 2017
110						12			
Packaging	Memo	0.24							
Packaging	RE-STOCK								
	AS D3394-3								
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	2.40							
Quality Control									

DAS
21
9-89

MAY 03 2017

17/5/4

Picklist Print

Monday, April 10, 2017 11:27:46 AM

Page 1

Work Order ID: 159260

159260

Parent Item: D3394-3

D3394-3

Parent Item Name: Lug

Start Date: 4/10/2017

Required Date: 4/20/2017

Start Qty: 24.00

Required Qty: 24.00

Comments: New Issue 11/01/10 LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423		Manufactured	No				f	326.9190		24			

D2423

Lug Extrusion

Location

Metec

Loc Qty

326.9189797

Loc Code

127892

84.9999647

148835

241.919015

D3394-3P

Purchased

No

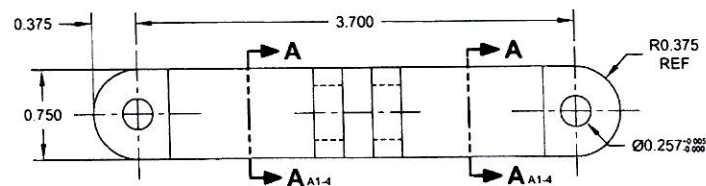
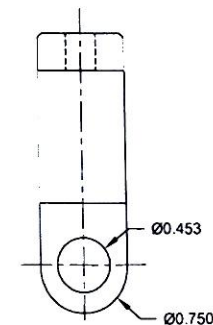
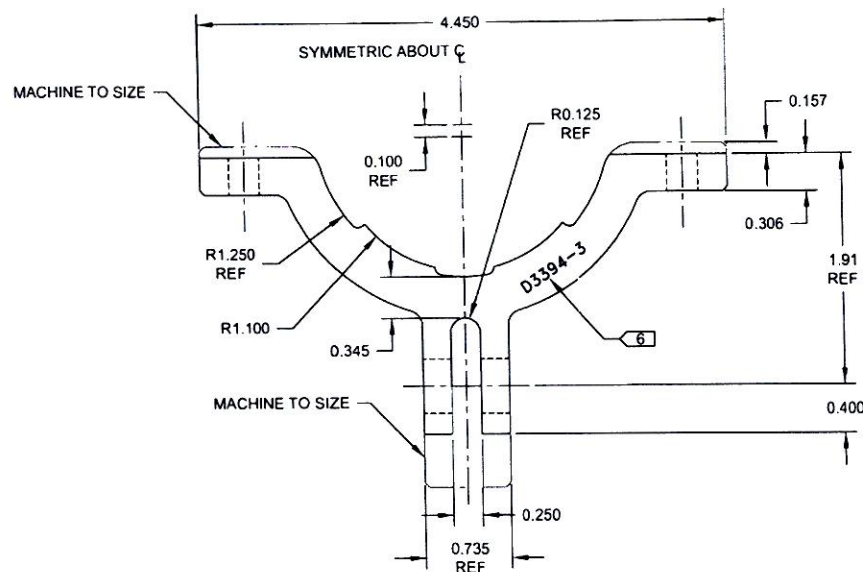
Each

0.0000

D3394-3P

Lug

[Handwritten signature]
24
[Handwritten signature]
24 x SP 17-4-17



D3394-3 LUG

DEO ATTACHED

RELEASED
09/05/25/11

NOTES:

- 1) MATERIAL: MAKE FROM D2423
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO DEPTH OF 0.010±0.005 IN THIS LOCATION.
WITH TOOL A TIP RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.18 lbs

W0159260

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	A.S.		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3394	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LUG	NTS
DATE	09.04.02	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35908**

Purchase Order Date 4/10/2017

PO Print Date 4/10/2017

Page Number 1 of 2

Order From :

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

VC-MET003

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613 678 3957

Ship To Contact

Ship To Phone

Ship Via:

Dart Truck

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 10

Currency CAD

FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D3394-3P machine per drwg D3394 Rev.B UNPAINTED	Lug	4/18/2017 Yes 4/18/2017		24.00 Each	\$16.10	\$386.40
Line Total:							\$386.40
2	D2731-7P Machine per drwg D2731 Rev.C UNPAINTED	Lug	4/18/2017 Yes 4/18/2017		24.00 Each	\$15.00	\$360.00
Line Total:							\$360.00

Note:

4/10/2017



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21644
Date: Apr 17, 2017
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
--	---

Order No.: 35908 **Sold By:** Walz, Christian D.

Shipped By: your truck **Ship Date:** Apr 17, 2017

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3394-3 Lug Unpainted	Each	24	24 ✓	
D2731-7 LUG Unpainted	Each	24		24

The delivered goods must be inspected upon receipt to confirm compliance.
Should there be discrepancies please notify METEC within 30 days of delivery.
The goods are otherwise deemed accepted.

Received by <u>SP 17-4-17</u>	Thank you for your order!
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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

24

D3394-3

Lug

Material B148835

35908

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, April 17, 2017